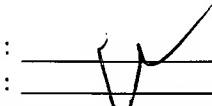


Date: Wednesday, 30/01/2008 7:32:08 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CO-PILOT CYCLIC GRIP KIT
Job Number : 37095	
Estimate Number : 13119	
P.O. Number :	Part Number : D350771011B
This Issue : 30/01/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run :	Material :
Written By : 	Due Date : 05/02/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-01-10 ECN1065 DD verified by: ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPP D350-771-011B


2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Pick Packing Kit


3.0	D36333	CO-PILOT CYCLIC STICK EXTENSION
-----	--------	---------------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
PILOT CYCLIC STICK EXTENSION
batch 37025 

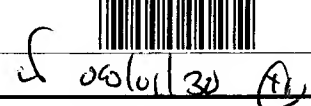
4.0	D3653041	CYCLIC CONTROL STICK HAND GRIP
-----	----------	--------------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
CYCLIC CONTROL STICK HAND GRIP
batch 37027 

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------



Comment: INSPECT 100% KITS FOR COMPLETENESS 

Date: Wednesday, 30/01/2008 7:32:08 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT CYCLIC GRIP KIT

Job Number: 37095

Part Number: D350771011B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-771-011B

Location:

PPP Rev: PPP

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008/01/30

Job Completion



mi 2008/1/30

U

DART AEROSPACE USA, INC.

IIN-D350-771
Page 6 of 10

5.0 PARTS LIST

Qty -011A	Qty -011B	Qty -013	Qty -015	Qty -017	Qty -019	Dart P/N	Geneva P/N	Description
X				1		D350-771-011A	P111-P	PILOT CYCLIC GRIP KIT
	X		1	1		D350-771-011B	P111-C	CO-PILOT CYCLIC GRIP KIT
		X	1	1		D350-771-013	OPTION B	CO-PILOT (FACTORY STD) KIT
			X			D350-771-015	OPTION C	CO-PILOT (DART) KIT
				X		D350-771-017	OPTION D	PILOT AND CO-PILOT CYCLIC GRIP WITH CO-PILOT STICKS KIT
					X	D350-771-019	OPTION E	COLLECTIVE SWITCH BOX KIT
		1				D3630-041	G10202	CYCLIC STICK 2
1						D3633-1	G10203	PILOT EXTENSION
	1					D3633-3	G10205	CO-PILOT EXTENSION 15
		1			1	D3634-041	G10201	COLLECTIVE CONTROL STICK 6
						D3653-041	G10204	CYCLIC CONTROL HAND GRIP 2
1	1					*0645730	N/A	HAND GRIP
*1	*1					*7205	N/A	TRIGGER SWITCH (MOMENTARY)
*1	*1					*AN364-1032A	N/A	NUT
*2	*2					*AN500-6-24	N/A	SCREW
*1	*1					*AN526-10-22	N/A	SCREW
*1	*1					*AN526-10-24	N/A	SCREW
					1	350A27-1375-20	N/A	SCREW
					1	350A27-1376-20	N/A	SOCKET
					1	D3632-041	G10207	COLLECTIVE SWITCH BOX ASSEMBLY
					**1	**D3632-1	N/A	COLLECTIVE SWITCH BOX
					**1	**D3632-3	N/A	COVER PLATE
					**6	**MS21209-F0420	N/A	HELI-COIL
					**6	**MS24693-202B	N/A	SCREW
		10				133159	N/A	CLIP
		1				332A27-2114-21	N/A	BOOT, CYCLIC (OR 332A27-2114-20)
		4				3410-14	N/A	SPLIT RING
		1				341A27-1368-20W	N/A	BOOT, COLLECTIVE
		1				350A27-1185-00	N/A	PEDAL (OR 350A27-1185-20)
		1				350A27-1185-01	N/A	PEDAL (OR 350A27-1185-21)
		1				350A27-1328-01	N/A	PLATE, BOOT MOUNT (OR 350A27-1328-0151)
								COLLECTIVE HANDLE
		1				350A27-1340-20	N/A	COVER, COLLECTIVE PITCH STICK
		1				350A27-1397-00	N/A	(OR 350A27-1374-00 OR 350A27-1374-20)
		1				350A27-1525-21	N/A	FLANGE, CYCLIC (OR 350A27-1525-0101)
		1				350A27-1528-20	N/A	SHIM (OR 350A27-1528-0101)
		4				A0023C06R35N-W	N/A	PIN, LOCKING (OR 55701C06R35N-W)
		1				ASNA0033-045	N/A	CLAMP (5520-025-045)
		1				MS3116E20-41P	N/A	CONNECTOR, 41 PIN (OR PT06E14-19P)

* REFERENCE ONLY. PARTS ARE INCLUDED IN D3653-041
** REFERENCE ONLY. PARTS ARE INCLUDED IN D3632-041

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Revision: A
Date: 07.06.25

REFERENCE ONLY